

## Determination of the Sodium Borohydride – Hypochlorite method

### Description

NaBH<sub>4</sub> is treated with excess NaClO<sub>4</sub>. The not reacted NaClO<sub>4</sub> is back titrated with Na<sub>2</sub>S<sub>2</sub>O<sub>4</sub> after the addition of KI and the release of iodine.

### Instrumentation

Titration	TL 5000/50-M1, TL 7000 or higher with WA 50
Sensor	Pt 62, Pt 62 RG or Pt 61
Cable	L 1 A
Stirrer	Magnetic stirrer TM 235
Laboratory instruments	100 and 500 ml volumetric flasks with stopper
	250 ml glass beaker tall form
	10 and 25 ml volumetric pipette

### Reagents

1	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> 0.2 mol/L
2	NaClO 0.18 mol/L
3	NaOH 0.1 mol/L
4	Potassium iodide (KI)
5	H <sub>2</sub> SO <sub>4</sub> 25 %
6	Deionized water
All reagents should be of analytical grade or better	

## Reagents

$\text{Na}_2\text{S}_2\text{O}_3$  0.2 mol/L, NaOH 0.1 mol/L and  $\text{H}_2\text{SO}_4$  25 %

We recommend ready to use titrant and reagents.

**NaClO 0.18 mol/l**

Example: 180 ml NaClO 3,5 % ( $\text{Cl}_2$ ) + about 350 ml deionized  $\text{H}_2\text{O}$  + 0.5 ml NaOH 0,1 mol/L (for stabilization) are mixed and then filled up to 500 ml in a 500 ml volumetric flask with deionized water.

## Titration procedure

### Sample preparation

0.2 – 0.22 g of high concentrated  $\text{NaBH}_4$  are weighed exactly into a 100 ml volumetric flask. The sample is dissolved with about 70 ml NaOH 0.1 mol/L shaking the volumetric flask carefully. Fill up to 100 ml with NaOH 0.1 mol/L. This sample solution is only stable for about 1 – 2 hours only.

Pipette 10 ml from the sample solution into a 250 ml glass beaker. Add exactly 25 ml of the NaClO solution. Add a magnetic stirrer bar and stir for 1 minute carefully.

To this solution add 4 – 4.2 g KI and 100 ml deionized water. Mix the sample with higher stirring speed until it is completely mixed. Add 10 ml of the  $\text{H}_2\text{SO}_4$  25 % carefully to the sample solution.

The released iodine is back titrated with the  $\text{Na}_2\text{S}_2\text{O}_3$  0.2 mol/L titrant. Add the exact sample weighed from the sample solution (0.20950 g in our example).

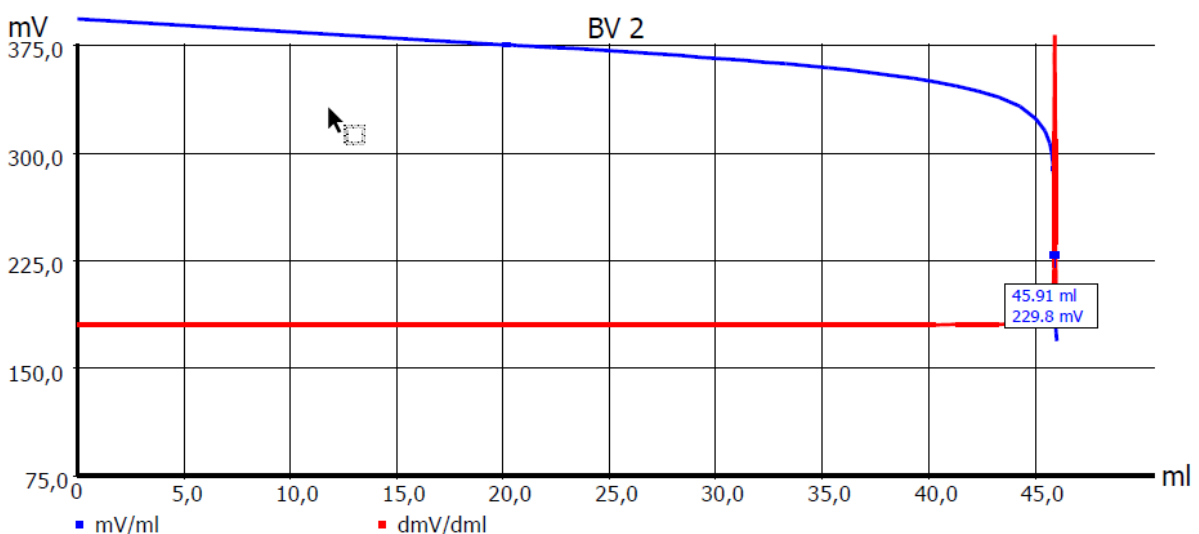
Carry out two blank titrations before with 10 ml NaOH 0.1 mol/L instead of the sample. Use the average value as blank value.

### Sensor cleaning

The sensor is cleaned with water.

## Titration parameter

### Blank



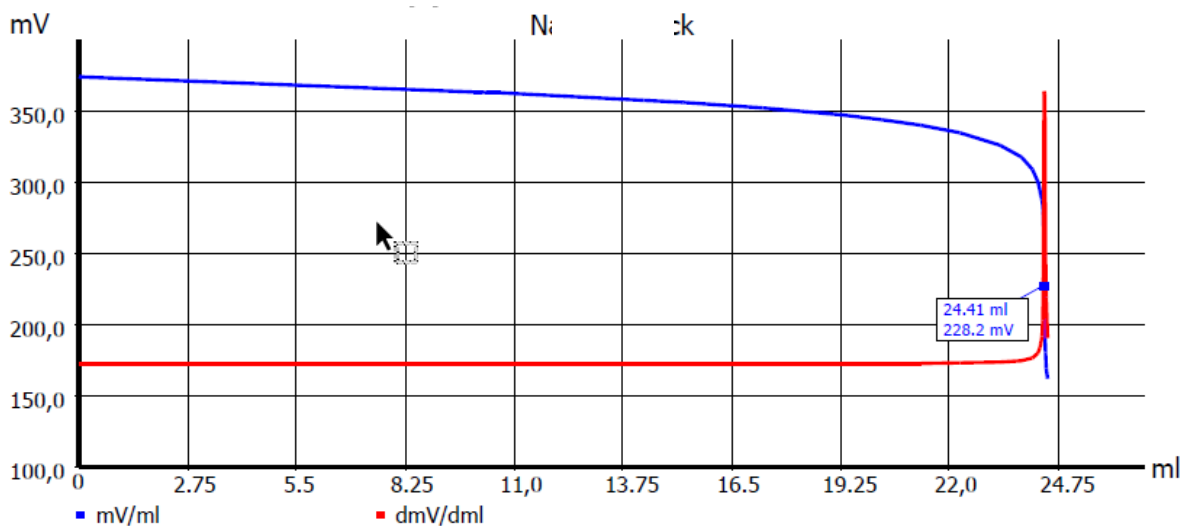
Default method	---		
Method type	Automatic Titration		
Mode	Dynamic		
Measured value	mV		
Measuring speed / Drift	User defined	Minimum holding time	3 s
		Maximum holding time	15 s
		Measuring time	3 s
		Drift	10 mV/min
Initial waiting time	0 s		
Dynamic	average	Max. step size	1.0 ml
		Slope max ml	10
		Min. step size	0.02 ml
		Slope min ml	120
Damping	Off	Titration direction	decrease
Pre-titration	Off	Delay time	0 s
End value	Off		
EQ	On(1)	Slope value	700 (steep)
Max. Titration volume	50 ml		
Dosing Speed	100%	Filling speed	30 s

Calculation:

$$ml = EQ1$$

The result is stored in the Global Memory as for example M01. It is recommendable to determine the mean of two or three blank titrations (statistic: 2 or 3).

### Sample titration



Default method	---		
Method type	Automatic Titration		
Mode	Dynamic		
Measured value	mV		
Measuring speed / Drift	User defined	Minimum holding time	3 s
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		Measuring time	3 s
		Drift	10 mV/min
Initial waiting time	0 s		
Dynamic	average	Max. step size	1.0 ml
		Slope max ml	10
		Min. step size	0.02 ml
		Slope min ml	120
Damping	Off	Titration direction	decrease
Pre-titration	Off	Delay time	0 s
End value	Off		
EQ	On(1)	Slope value	350
Max. Titration volume	50 ml		
Dosing Speed	100%	Filling speed	30 s

Calculation:

$$NaBH_4 [\%] = \frac{(B - EQ1) * T * M * F1}{V * F2}$$

B	M01	Consumption of titration reagent of the blank determination
EQ1		Consumption of the titration reagent at the EQ
T	WA	Exact concentration of the titration reagent in [mol/L]. 0.2 mol/L
M	4.72880	Equivalent weight including dilution factor
W	man	Sample amount [g]
F1	1	Conversion factor 1
F2	1	Conversion factor 2

Any questions? Please contact the application team!

Xylem Analytics Germany Sales GmbH & Co. KG, SI Analytics

Hattenbergstraße 10

D-55122 Mainz, Germany

Telefon: + 49 6131 66 5126

Fax: + 49 6131 66 5101

E-Mail: titration@si-analytics.com

**SI Analytics**

a xylem brand

**Xylem Analytics Germany Sales GmbH & Co. KG** · Hattenbergstr. 10 · D-55122 Mainz · Germany  
 Telefon: +49 6131.66. 5111 · E-Mail: Info.si-analytics@Xyleminc.com · [www.si-analytics.com](http://www.si-analytics.com)

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